

Technical Data Sheet

RAKU-PUR[®] 32-3276 light grey

soft integral foam, thixotropic

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Description

RAKU-PUR[®] 32-3276 light grey is a thixotropic, two-component polyurethane system. It consists of a filled resin component A and a hardener component B (MDI). The system contains no solvents, plasticizers or halogenated hydrocarbons. It is characterized by:

- low softness
- low foam density
- low water absorption
- short tack-free-time / faster utilization
- Test passed according DIN EN ISO 846 (microbial test VDI 6022)
- favourable cost-effectiveness ratio
- good mounting adhesion to metal surfaces and coatings
- high tensile strength
- high sealing performance

Temperature resistance

long-term	- 30 °C	to + 90 °C
short exposure	- 40 °C	up to + 160 °C

Application

The product is used for the production of formed-in-place foam gaskets (FIPFG) and of moulded foams. The hardness of the material can be adjusted to the specific application by changing the mixing ratio.

Processing

Before use, the component A must be homogenized, as additives tend to cause phase separation. The density of the material can be adjusted to the processing specification of 0.80 - 0.90 g/ml by adding dispersed air through stirring. The air helps to ensure an uniform foam structure. The component B is very sensitive to moisture and must not be stirred. Due to its high reaction rate, the system is usually processed by two-component mixing and dispensing machines.

Raw components data

		RAKU-PUR [®] 32-3276 A light grey	RAKU-PUR [®] 32-3276 B
Viscosity, $\gamma = 2.5 \text{ s}^{-1}$	mPa*s	55,000 - 90,000	-----
Viscosity	mPa*s	-----	500 - 700
Density without air	g/ml	1.05- 1.15	1.22 - 1.24
Density with recommended air loading	g/ml	0.80 - 0.90	-----
Colour		Light grey	light brown

measured at 20 °C

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Processing data

	Unit	Value
Mixing ratio A : B	Parts by weight	7.5 : 1
Processing temperature	°C	15 - 35
Cream time	sec.	40 - 50
Tack free after	minutes	8 - 10
Density, foamed in 30 ml beaker	g/l	270 - 320
Hardness, lab foamed in beaker	Shore 00	40 - 50

measured at 20 °C, 30 ml formulation, laboratory stirrer 1800 rpm.

Standard shipping containers

	Component A	Component B
	Contents	Contents
	kg	kg
Container	-----	-----
Drum, removable lid	200	-----
Drum, screw cap	-----	250
Canister, internally coated	30	-----
Can	-----	30

Storage

Original containers may be stored at ambient temperature (10 °C - 35 °C) for 6 months. At temperatures below + 5 °C the hardener component B may crystallize. Since both components are affected by air moisture, containers should be kept tightly sealed.

Health and safety at work

The workplace in which the material is being used must be well ventilated. All applicable health and safety regulations governing the use of reactive resins and their hardeners must be observed. Please also observe the respective safety data sheets.